

## Claims

We claim:

1           1.       A light-emitting device, comprising:  
2           an active region configured to generate light in response to injected charge; and  
3           a tunnel junction structure located to inject charge into the active region and  
4 including an n-type tunnel junction layer of a first semiconductor material, a p-type  
5 tunnel junction layer of a second semiconductor material and a tunnel junction between  
6 the tunnel junction layers, the first semiconductor material including gallium (Ga),  
7 nitrogen (N), arsenic (As) and a Group VI dopant.

1           2.       The light-emitting device of claim 1, in which the n-type tunnel junction  
2 layer is located between the p-type tunnel junction layer and the active region.

1           3.       The light-emitting device of claim 1, in which the p-type tunnel junction  
2 layer is disposed between the n-type tunnel junction layer and the active region.

1           4.       The light-emitting device of claim 1, in which the Group VI dopant is  
2 chosen from sulfur (S), selenium (Se) and tellurium (Te).

1           5.       The light-emitting device of claim 4, in which the first semiconductor  
2 material consists essentially of gallium indium nitride arsenide  $\text{Ga}_{1-x}\text{In}_x\text{NAs}$  in which  
3  $x \geq 0$ .

1           6.       The light-emitting device of claim 1, in which the second semiconductor  
2 material includes gallium, nitrogen, arsenic and antimony.

1           7.       The light-emitting device of claim 5, in which:  
2           an electromagnetic field intensity distribution exists in the light-emitting device;  
3       and  
4           the tunnel junction is located at a minimum in the electromagnetic field intensity  
5       distribution.

1           8.       The light-emitting device of claim 1, in which:  
2           the first semiconductor material consists essentially of gallium indium nitride  
3       arsenide GaInNAs; and  
4           the second semiconductor material consists essentially of gallium nitride arsenide  
5       antimonide GaNAsSb.

1           9.       The light-emitting device of claim 8, in which:  
2           the first semiconductor material consists essentially of gallium indium nitride  
3       arsenide  $\text{Ga}_{1-w}\text{In}_w\text{N}_x\text{As}_{1-x}$ , in which  $w \leq 0.4$  and  $x \leq 0.15$ ; and  
4           the second semiconductor material consists essentially of gallium nitride arsenide  
5       antimonide  $\text{GaN}_y\text{As}_{1-y-z}\text{Sb}_z$  in which  $y \leq 0.15$  and  $z \leq 0.3$ .

1           10.      The light-emitting device of claim 1, structured to generate light having a  
2       wavelength between 620 nm and 1650 nm.

1           11.      The light-emitting device of claim 1, in which the second semiconductor  
2       material comprises at least one of indium, antimony and bismuth.

1           12.     A method of making a tunnel junction structure, the method comprising:  
2           providing a substrate;  
3           forming over the substrate an n-type tunnel junction layer of a first semiconductor  
4           material, the first semiconductor material including gallium (Ga), nitrogen (N), arsenic  
5           (As) and a Group VI dopant; and  
6           forming over the substrate a p-type tunnel junction layer of a second  
7           semiconductor material juxtaposed with the n-type tunnel junction layer to form the  
8           tunnel junction.

1           13.     The method of claim 12, in which:  
2           the second semiconductor material comprises gallium and two or more of  
3           nitrogen, arsenic, antimony and bismuth; and  
4           the method additionally comprises doping the second semiconductor material p-  
5           type.

1           14.     The method of claim 12, further comprising:  
2           doping the first semiconductor material n-type using a Group VI dopant chosen  
3           from sulfur (S), selenium (Se) and tellurium (Te).

1           15.     A method for generating light, the method comprising:  
2           forming an optical cavity;  
3           locating an active region in the optical cavity, the active region configured to  
4           generate light in response to injected current;  
5           forming a tunnel junction structure located to inject charge into the active region,  
6           including:  
7                 forming an n-type tunnel junction layer of a first semiconductor material  
8                 including gallium (Ga), nitrogen (N), arsenic (As) and a Group VI dopant and  
9                 forming a p-type tunnel junction layer of a second semiconductor material  
10                juxtaposed with the n-type tunnel junction layer to create a tunnel junction; and  
11                injecting current into the active region using the tunnel-junction structure.

1            16.    The method of claim 15, in which the active region is configured to  
2            generate light having a wavelength between 620 nm and 1650 nm.

1            17.    The method of claim 15, in which the Group VI dopant is chosen from  
2            sulfur (S), selenium (Se) and tellurium (Te).

1            18.    A tunnel junction structure, comprising:  
2            an n-type tunnel junction layer of a first semiconductor material including gallium  
3            (Ga), nitrogen (N), arsenic (As) and a Group VI dopant;  
4            a p-type tunnel junction layer of a second semiconductor material; and  
5            a tunnel junction between the tunnel junction layers.

1            19.    The tunnel junction structure of claim 18, in which the Group VI dopant is  
2            chosen from sulfur (S), selenium (Se) and tellurium (Te).

1            20.    The tunnel junction structure of claim 18, in which the first semiconductor  
2            material consists essentially of gallium indium nitride arsenide  $\text{Ga}_{1-x}\text{In}_x\text{NAs}$  in which  
3             $x \geq 0$ .

1            21.    The tunnel junction structure of claim 18, in which the second  
2            semiconductor material comprises gallium and two or more of nitrogen, arsenic,  
3            antimony and bismuth.

1            22.    The tunnel junction structure of claim 18, in which:  
2            the first semiconductor material consists essentially of gallium indium nitride  
3            arsenide ( $\text{GaInNAs}$ ); and  
4            the second semiconductor material consists essentially of gallium nitride arsenide  
5            antimonide ( $\text{GaNAsSb}$ ).

- 1           23.     The tunnel junction structure of claim 22, in which:  
2           the first semiconductor material consists essentially of gallium indium nitride  
3     arsenide  $\text{Ga}_{1-w}\text{In}_w\text{N}_x\text{As}_{1-x}$ , in which  $w \leq 0.4$  and  $x \leq 0.15$ ; and  
4           the second semiconductor material consists essentially of gallium nitride arsenide  
5     antimonide  $\text{GaN}_y\text{As}_{1-y-z}\text{Sb}_z$  in which  $y \leq 0.15$  and  $z \leq 0.3$ .